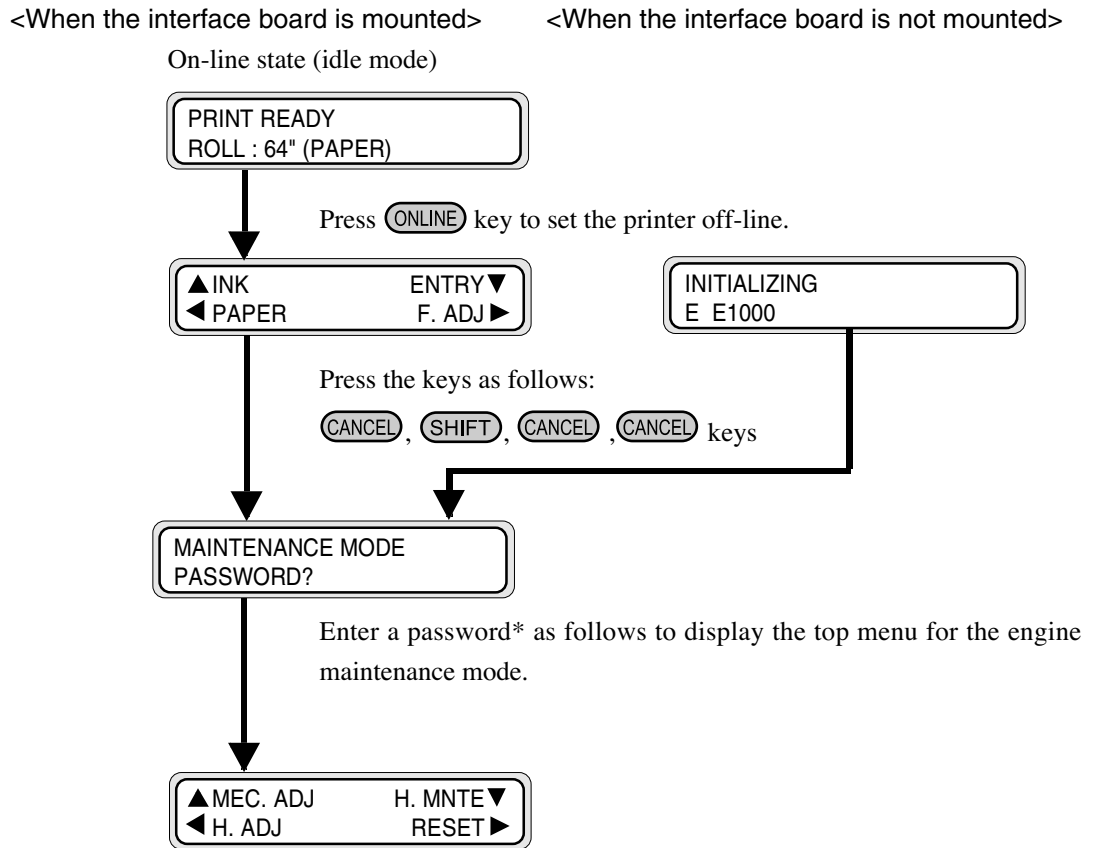


3.2 Entering Maintenance Mode

The maintenance mode is designed for factory adjustment and field maintenance by maintenance personnel.

There are two methods to enter the maintenance mode.

- (1) When the interface board (controller) is mounted.
- (2) When the interface board (controller) is not mounted. (engine start)



* Passwords for operators

Operator	Password
Field service personnel	SHIFT , ▲ , ▼ , ▶